THE DESIGN ENGINEER’S GUIDE TO SELECTING A CONNECTOR GREASE

Lubricants engineered to improve the functionality, reliability, and longevity of electrical connectors, switches, printed circuit boards & wire nuts.
**Lubricants as Critical Design Components**

The number of electrical connectors and electronic circuits in devices such as cars, planes, appliances, industrial machinery, trucks or boats is continuously growing. Failure of these components, from short circuit to continuity loss, present a major concern as issues can vary from nuisance to increased warranty costs to critical safety problems. The constant exposure to moisture, corrosive environments, and vibration can also accelerate the failure or malfunction of components.

As the complexity of control systems increases, the number of pins on multi-pin connectors continues to grow. Mating multi-pin connectors often requires significant force – creating the potential for incomplete mating, as well as repetitive-motion injuries for assembly workers.

Nye Lubricants has a complete line of connector greases formulated specifically to address application requirements for arcing, high temperature, environmental protection, fretting wear, and insertion force. We work directly with design engineers to form a partnership and assist with proper grease selection to ensure performance, avoid warranty claims and costly, time-consuming repairs.

**Connector Life**

![Graph showing connector life vs. fretting cycles to failure point](Image)

**Dielectric Performance**

![Graph showing dielectric performance vs. voltage breakdown point](Image)

**Terminal Coupling Force**

![Graph showing terminal coupling force vs. initial insertion force](Image)

**Water Resistance**

![Graph showing water resistance vs. material loss due to water washout](Image)

**Proven Performance**

Nye’s ability to innovate, adapt, and develop solutions is as much in evidence today as it has been at any time during our history. Starting in the eighties, Nye connector greases were used in automobiles as field fixes for ignition module failures by sealing against any intrusion of water into the electronic modules. Nye connector greases continue to be used to resolve major automotive recalls to prevent short circuits that cause control module failures. As well, Nye connector greases ensure reliable performance in aviation, medical and semiconductor electronic applications.

Our family of connector greases are compatible with the widest range of connector materials and designed for long-life and performance in high temperature and severe environments. Nye greases are available in a variety of packaging sizes for both high-volume production dispensing and small volume dispensing, such as field repair activities.

We have a storied history of success and deep technical knowledge with customer focus to solve your toughest challenges in electrical, electronic design and functionality.

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**The advantages of lubricating electrical components.**

- Extend functional life of components
- Prevent fretting wear & corrosion
- Improve reliability of connections
- Reduce insertion force
- Seal & protect from environmental elements
- Insulate against electrical short circuits

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**Connectors**

**Switches**

**Printed Circuit Boards**

**Wire Nuts**
# How to Select Your Connector Grease.

Nye Lubricants has a complete line of connector greases designed specifically to address application requirements for contact protection, insertion force, sealing, temperature limits and material compatibility.

**NyoGel® 760G**
Leading connector grease across several industries with specification at a wide-range of leading OEM's. Good fretting corrosion protection and dielectric isolation capabilities. Compatible with common connector materials.*

**Rheotemp™ 768G**
Similar performance as NyoGel® 760G, with a higher maximum temperature capability of 175°C.*

**Rheotemp™ 769G**
Formulated to offer outstanding dielectric performance, reduction of insertion force, and fretting wear protection.*

**Uniflor™ 8917**
Recommended for applications with high operating temperatures up to 225°C. Compatible with a wide range of plastics and elastomers. Excellent insertion force reduction.

*Contains UV Dye for application validation

## Properties of NyoGel®, Rheotemp™, Rheotemp™ & Uniflor™

<table>
<thead>
<tr>
<th>LUBRICANT PROPERTIES</th>
<th>NyoGel® 760G</th>
<th>Rheotemp™ 768G</th>
<th>Rheotemp™ 769G</th>
<th>Uniflor™ 8917</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base Oil</td>
<td>PAO</td>
<td>PAO/AN</td>
<td>PAO/AN</td>
<td>PFPE</td>
<td></td>
</tr>
<tr>
<td>Temperature Range</td>
<td>-40 to 135°C</td>
<td>-40 to 175°C</td>
<td>-40 to 175°C</td>
<td>-70 to 225°C</td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>40°C 400 cSt</td>
<td>193 cSt</td>
<td>66 cSt</td>
<td>88 cSt</td>
<td>ASTM D445</td>
</tr>
<tr>
<td></td>
<td>100°C 39 cSt</td>
<td>22 cSt</td>
<td>10 cSt</td>
<td>27 cSt</td>
<td></td>
</tr>
<tr>
<td>NLGI Grade</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Oil Separation (24 h, 100°C)</td>
<td>1.5%</td>
<td>2.6%</td>
<td>.97%</td>
<td>4.8%</td>
<td>ASTM D6184</td>
</tr>
<tr>
<td>Penetration (1/10 mm)</td>
<td>Unworked 266</td>
<td>257</td>
<td>287</td>
<td>271</td>
<td>ASTM D217</td>
</tr>
<tr>
<td></td>
<td>Worked 60x</td>
<td>286</td>
<td>277</td>
<td>296</td>
<td></td>
</tr>
<tr>
<td>Evaporation</td>
<td>(24 h, 100°C)</td>
<td>0.30%</td>
<td>0.30%</td>
<td>0.13%</td>
<td>0.05%</td>
</tr>
<tr>
<td>Salt Spray Resistance</td>
<td>750 h No Corrosion</td>
<td>No Corrosion</td>
<td>No Corrosion</td>
<td>Slight Corrosion</td>
<td>ASTM B117-18</td>
</tr>
</tbody>
</table>

*CTM: Nye Company Test Method

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**Nye Today: Our performance is reflected in the value we bring to our customers.**

Nye Lubricants is a leader in the innovation, formulation and provision of synthetic lubricants, enabling and improving breakthrough products and critical new technologies. We bring proven experience, deep technical knowledge and customer focus to solve our customers’ toughest challenges, adding tangible value to products in a wide range of industries and applications.